

# SERVICE VALVE MALE/FEMALE THREAD SÉCULO XXI

## DN 25 PN16

02.205



### Product description

- Gate valve with one external and intern thread series SÉCULO XXI for drinking water and neutral liquids
- Service temperature from 0°C (excluding frost) to 70°C

### Standards

- Designed according to EN 1074 part 1 & 2 and EN 1171
- Internal and external parallel BSP thread (Type G) according to ISO 228-1 and ISO 1179-1

### Tests

All valves are individually hydrostatically tested according to EN 1074-1/2 and EN 12266:

- Seal 1.1 x PN (in bar); Body: 1.5 x PN (in bar). Operation torque test

### Corrosion protection

- Epoxy powder coating RAL 5005
- Applied internal and external with a minimum coating thickness of 250 µm
- Potable water approved epoxy coating, fusion bonded according DIN 3476-1, EN 14901 and GSK approved

### Approvals

- Certified according to EN 1074-1/2: AENOR Certificate B18/000001
- ACS Potability Certificate 15 ACC NY 005
- GSK Epoxy Coating Certificate GSK-ID:1247 (RAL-GZ 662)

### Features

- Isolation valve for drinking water
- Full bore
- Low operating torque
- Brass stem washer provides stress fixation and low operating torque
- Stainless steel stem with rolled threads produced by cold rolling process, which keeps the steel structure and increase its mechanical resistance
- Stem sealing with POM bearing with 4 O-rings and a bottom joint in EPDM
- Brass wedge fully vulcanized with drinking water approved EPDM
- Round EPDM bonnet gasket fixed in a recess, surrounding the bolts, ensuring a perfect seal
- Body/bonnet bolts in stainless steel A2 encased and sealed ensuring full corrosion protection
- Accessories: handwheel [ref.05.100], stem cap [ref. 05.200], extension spindle [ref. 05.300] and surface box [ref. 05.500]
- On request possibility of stem in stainless steel AISI 316L, NBR sealings and wedge nut in different brass grades.



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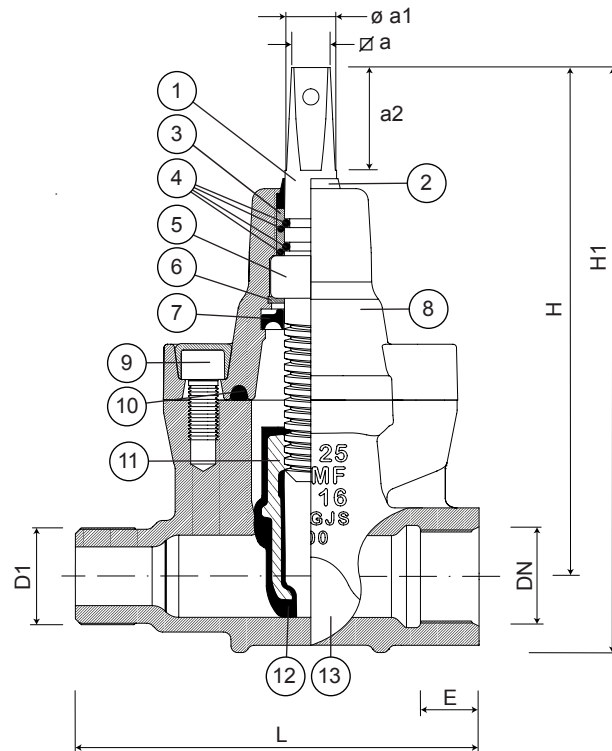
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### Component list

pos.	components	material	standard
1	Stem	Stainless steel AISI 420	EN 10088 - 1
2	Clearing joint	Elastomer	
3	Bearing	POM	
4	O-rings	Elastomer EPDM	EN 681 - 1
5	Stem washer	Brass	EN 12164
6	Retaining ring	Stainless steel A2	EN 10088 - 1
7	Joint	Elastomer EPDM	EN 681 - 1

pos.	components	material	standard
8	Bonnet	Ductile iron EN-GJS-500-7	EN 1563
9	Bolts	Stainless steel A2	EN 10088 - 1
10	Bonnet gasket	Elastomer EPDM	EN 681 - 1
11	Wedge	Brass	EN 12164
12	Wedge covering	Elastomer EPDM	EN 681 - 1
13	Body	Ductile iron EN-GJS-500-7	EN 1563

### Reference and dimensions

DN	D1 (BSP)	code	L mm	E mm	H mm	H1 mm	$\varnothing a$ mm	$\varnothing a1$ mm	a2 mm	turns to open	Kg approx.
25	G 1"	10721350	138	20	177	202	13.1	18	35	7	3



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